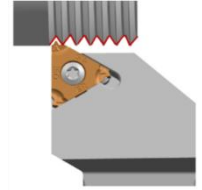
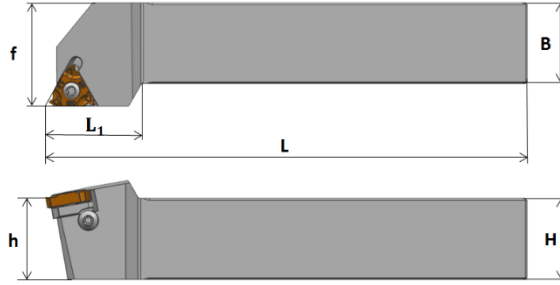


# 螺纹刀具

## Thread Turning Tools



## 外圆刀杆 External Holders

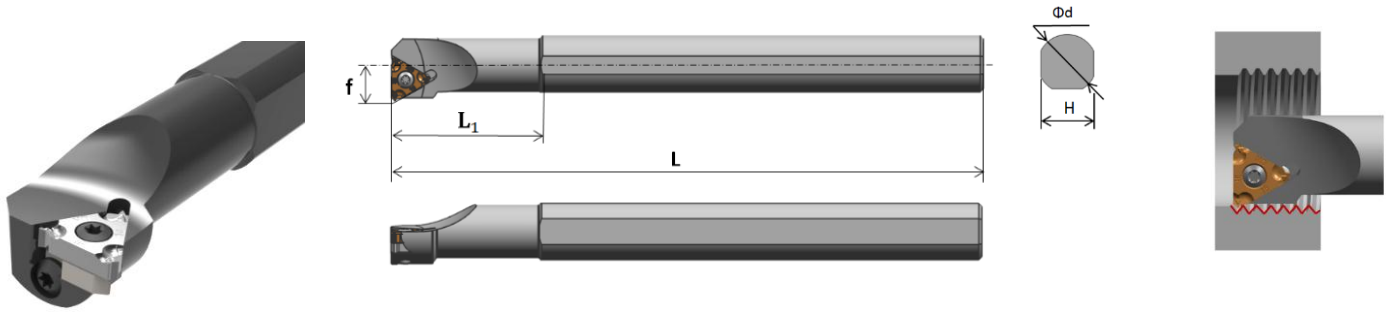


订货号 Ordering Code	库存 Stocks		适用刀片 Inserts	尺寸(mm) Dimensions						刀垫 Shim	夹紧螺钉 Insert Screw	刀垫螺钉 Shim Screw	扳手 Wrench
	R	L		H	B	L	f	h	L1				
SER/L1212F11	○	○	11ER/L...	12	12	80	16	12	20.5	—	SI60M 025080...	—	TT08P...
SER/L1212F16	○	○	16ER/L...	12	12	80	16	12	22	—	SI60M 035090...	—	TT15P...
SER/L1616H16	●	○	16ER/L...	16	16	100	20	16	20.5	DEN16...	SI60M 035120...	SSBM 030060...	TT15P...
SER/L2020K16	●	○	16ER/L...	20	20	125	25	20	30	DEN16...	SI60M 035120...	SSBM 030060...	TT15P...
SER/L2525M16	●	○	16ER/L...	25	25	150	32	25	30	DEN16...	SI60M 035120...	SSBM 030060...	TT15P...
SER/L3232P16	●	○	16ER/L...	32	32	170	40	32	30	DEN16...	SI60M 035120...	SSBM 030060...	TT15P...
SER/L2525M22	●	○	22ER/L...	25	25	150	32	25	36	DEN22...	SI60M 040160...	SSBM 040060...	TT15P...
SER/L3232P22	●	○	22ER/L...	32	32	170	40	32	36	DEN22...	SI60M 040160...	SSBM 040060...	TT15P...
SER/L4040R22	○	○	22ER/L...	40	40	200	50	40	36	DEN22...	SI60M 040160...	SSBM 040060...	TT15P...
SER/L3232P27	○	○	27ER/L...	32	32	170	40	32	40	DEN27...	SI60M 050200...	SSBM 040060...	TT20P...
SER/L4040R27	○	○	27ER/L...	40	40	200	50	40	40	DEN27...	SI60M 050200...	SSBM 040060...	TT20P...

※ SI60M035090...代表 M3.5×9  
SI60M035090...is meaning of M3.5×9

●标准库存 Stock ○需预定 Available upon Order

# 内孔刀杆 Internal Bars



订货号 Ordering Code	库存 Stocks		适用 刀片 Inserts	尺寸(mm) Dimensions						刀垫 Shim	夹紧螺钉 Insert Screw	刀垫螺钉 Shim Screw	扳手 Wrench
	R	L		d <sub>min</sub>	Φd	H	L	f	L <sub>1</sub>				
SIR/L0008K08	○	○	08IR/L...	9.9	08	7	125	5.5	20	—	SI60M 022050...	—	TT06P...
SIR/L0010K11	●	○	11IR/L...	13	10	9	125	7.3	25	—	SI60M 025080...	—	TT08P...
SIR/L0010K11-A16	○	○	11IR/L...	13	16	15	125	7.3	30	—	SI60M 025080...	—	TT08P...
SIR/L0012K11	●	○	11IR/L...	15	12	11	125	8.4	28	—	SI60M 025080...	—	TT08P...
SIR/L0012K11-A16	○	○	11IR/L...	15	16	15	125	8.4	36	—	SI60M 025080...	—	TT08P...
SIR/L0013M16	●	○	16IR/L...	17	16	15	150	10.3	32	—	SI60M 035090...	—	TT15P...
SIR/L0016Q16	●	○	16IR/L...	20	16	15	180	11.5	40	—	SI60M 035090...	—	TT15P...
SIR/L0020Q16	●	○	16IR/L...	24	20	18	180	13.4	40	DIN16...	SI60M 035120...	SSBM 030060...	TT15P...
SIR/L0025R16	●	○	16IR/L...	29	25	23	200	16.3	45	DIN16...	SI60M 035120...	SSBM 030060...	TT15P...
SIR/L0032S16	●	○	16IR/L...	36	32	30	250	19.6	50	DIN16...	SI60M 035120...	SSBM 030060...	TT15P...
SIR/L0040T16	●	○	16IR/L...	44	40	38	300	23.8	55	DIN16...	SI60M 035120...	SSBM 030060...	TT15P...
SIR/L0050U16	○	○	16IR/L...	56	50	48	350	28.7	60	DIN16...	SI60M 035120...	SSBM 030060...	TT15P...
SIR/L0020Q22	●	○	22IR/L...	27	20	18	180	14.9	40	—	SI60M 040120...	—	TT15P...
SIR/L0025R22	○	○	22IR/L...	32	25	23	200	18.1	45	DIN22...	SI60M 040160...	SSBM 040060...	TT15P...
SIR/L0032S22	●	○	22IR/L...	39	32	30	250	21.5	50	DIN22...	SI60M 040160...	SSBM 040060...	TT15P...
SIR/L0040T22	●	○	22IR/L...	47	40	38	300	25.8	55	DIN22...	SI60M 040160...	SSBM 040060...	TT15P...
SIR/L0050U22	○	○	22IR/L...	57	50	48	350	20.6	70	DIN22...	SI60M 040160...	SSBM 040060...	TT15P...
SIR/L0032S27	○	○	27IR/L...	40	32	30	250	22.4	60	DIN27...	SI60M 050200...	SSBM 040060...	TT20P...
SIR/L0040T27	○	○	27IR/L...	48	50	36	300	26.4	60	DIN27...	SI60M 050200...	SSBM 040060...	TT20P...
SIR/L0050U27	○	○	27IR/L...	58	60	45	350	31.4	75	DIN27...	SI60M 050200...	SSBM 040060...	TT20P...

※ SI60M035090...代表 M3.5×9  
SI60M035090...is meaning of M3.5×9

●标准库存 Stock    ○需预定 Available upon Order

# 刀片 Inserts

产品系列 Series	订货号 Ordering Code	库存 Stock	产品系列 Series	订货号 Ordering Code	库存 Stock	产品系列 Series	订货号 Ordering Code	库存 Stock
		GM3225			GM3225			GM3225
公制螺纹 60° Metric 60°	16ER1.00ISO-TC	●	通用螺纹 60° Partial Profile 60°	16ERA60-TC	●	美制统一螺纹 60° UN 60°	16ER24UN-TC	●
	16ER1.25ISO-TC	●		16ERAG60-TC	●		16ER20UN-TC	●
	16ER1.50ISO-TC	●		16ERG60-TC	●		16ER18UN-TC	●
	16ER1.75ISO-TC	●		22ERN60-TC	●		16ER16UN-TC	●
	16ER2.00ISO-TC	●		08IRA60-TC <b>NEW</b>	●		16ER14UN-TC	●
	16ER2.50ISO-TC	●		11IRA60-TC	●		16ER12UN-TC	●
	16ER3.00ISO-TC	●		16IRA60-TC	●		16ER10UN-TC	○
	22ER3.50ISO-TC	●		16IRAG60-TC	●		16ER8UN-TC	●
	22ER4.00ISO-TC	●		16IRG60-TC	●		11IR20UN-TC <b>NEW</b>	●
	22ER4.50ISO-TC	●		22IRN60-TC	●		11IR18UN-TC <b>NEW</b>	●
	22ER5.00ISO-TC	●	16ERA55-TC	●	16IR24UN-TC	●		
	22ER5.50ISO-TC <b>NEW</b>	○	16ERAG55-TC	●	16IR20UN-TC	●		
	22ER6.00ISO-TC <b>NEW</b>	○	16ERG55-TC	●	16IR18UN-TC	●		
	11IR1.00ISO-TC	●	22ERN55-TC	●	16IR16UN-TC	●		
	11IR1.25ISO-TC	●	11IRA55-TC	●	16IR14UN-TC	●		
	11IR1.50ISO-TC	●	16IRA55-TC	●	16IR12UN-TC	●		
	11IR1.75ISO-TC	●	16IRAG55-TC	●	16IR10UN-TC	○		
	11IR2.00ISO-TC	●	16IRG55-TC	●	16IR8UN-TC	●		
	16IR1.00ISO-TC	●	22IRN55-TC	●	16ER28BSPT-TC	●		
	16IR1.25ISO-TC	●	16ER19W-TC	●	16ER19BSPT-TC	●		
	16IR1.50ISO-TC	●	16ER18W-TC <b>NEW</b>	●	16ER14BSPT-TC	●		
	16IR1.75ISO-TC	●	16ER16W-TC <b>NEW</b>	●	16ER11BSPT-TC	●		
	16IR2.00ISO-TC	●	16ER14W-TC	●	11IR19BSPT-TC <b>NEW</b>	●		
	16IR2.50ISO-TC	●	16ER12W-TC <b>NEW</b>	●	11IR14BSPT-TC <b>NEW</b>	●		
	16IR3.00ISO-TC	●	16ER11W-TC	●	16IR28BSPT-TC	●		
	22IR3.50ISO-TC	●	16ER10W-TC <b>NEW</b>	●	16IR19BSPT-TC	●		
	22IR4.00ISO-TC	●	11IR19W-TC <b>NEW</b>	●	16IR14BSPT-TC	●		
	22IR4.50ISO-TC	●	11IR14W-TC <b>NEW</b>	●	16IR11BSPT-TC	●		
	22IR5.00ISO-TC	●	16IR19W-TC	●	16ER27NPT-TC	●		
	22IR5.50ISO-TC <b>NEW</b>	○	16IR18W-TC <b>NEW</b>	●	16ER18NPT-TC	●		
22IR6.00ISO-TC <b>NEW</b>	○	16IR16W-TC <b>NEW</b>	●	16ER18NPT <b>① NEW</b>	○			
公制梯形螺纹 30° TR 30°	16ER1.5TR	○	惠氏螺纹 55° Whitworth 55°	16IR14W-TC	●	英制标准锥管螺纹 55° BSPT 55°	16ER14NPT-TC	●
	16ER2.0TR	●		16IR12W-TC <b>NEW</b>	●		16ER14NPT <b>① NEW</b>	○
	16ER3.0TR	●		16IR11W-TC	●		16ER11.5NPT-TC	●
	22ER4.0TR	●		16IR8W-TC <b>NEW</b>	●		16ER11.5NPT <b>① NEW</b>	○
	22ER5.0TR	○		16ER10RD-TC	○		16ER8NPT-TC	●
	22ER6.0TR	●		16ER8RD-TC	●		11IR18NPT-TC <b>NEW</b>	●
	16IR1.5TR	○		16ER6RD-TC	●		16IR27NPT-TC	●
	16IR2.0TR	●		22ER4RD-TC	○		16IR18NPT-TC	●
	16IR3.0TR	●		16IR10RD-TC	○		16IR14NPT-TC	●
	22IR4.0TR	●		16IR8RD-TC	●		16IR14NPT <b>① NEW</b>	○
	22IR5.0TR	○	16IR6RD-TC	●	16IR11.5NPT-TC	●		
	22IR6.0TR	●	22IR4RD-TC	○	16IR11.5NPT <b>① NEW</b>	○		
					16IR8NPT-TC	●		

※ ①磨削型 NPT 为小圆角  
①Precision NPT with small radius

●标准库存 Stock ○需预定 Available upon Order